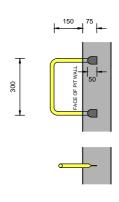


1:20 SCALE @ A4



STEP IRON DETAIL

1:20 SCALE @ A4

## NOTES:

- 1. DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE INDICATED.
- 2. STEP IRONS SHALL BE USED IN PITS EXCEEDING 1m IN DEPTH.
- 3. STEP IRONS SHALL COMMENCE 450mm FROM BOTTOM OF PIT WITH MAXIMUM 300mm SPACING TO WITHIN 300mm OF THE TOP.
- 4. STEP IRONS SHALL BE PLACED CENTRALLY WITH PIT COVER OPENING.
- 5. STEP IRONS SHALL BE PLASTIC COATED GALVANISED STEEL.
- STEEL FOR STEP IRONS SHALL BE STRUCTURAL GRADE 250 IN ACCORDANCE WITH AUSTRALIAN STANDARDS AS/NZS 3679.1:2016.
- STEP IRONS SHALL HAVE SHARP EDGES ROUNDED AND HOT DIP GALVANISED AFTER FABRICATION IN ACCORDANCE WITH AUSTRALIAN STANDARDS AS/NZS 4680:2006.
- 8. STEP IRONS INSTALLED IN PRECAST PITS SHALL BE LOAD TESTED TO AUSTRALIAN STANDARDS AS 4198:1994.



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DRAINAGE - STEP IRONS

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